

Table 3.

The processed experimental data of brewery yeast slurry.

Serial number	$V_{fill}$ [m <sup>3</sup> h <sup>-1</sup> ]	$\dot{V}_{fill}$ [10 <sup>-3</sup> m <sup>3</sup> s <sup>-1</sup> m <sup>-2</sup> ]	$\dot{V}_f$ [10 <sup>-3</sup> m <sup>3</sup> s <sup>-1</sup> m <sup>-2</sup> ]	$\Sigma V_{fill} = \dot{V}_{fill} \tau_{fill} A$ [10 <sup>-3</sup> m <sup>3</sup> ]
1	0.088	0.098	0.047	15.2
2	0.240	0.267	0.143	15.8
3	0.390	0.433	0.167	12.6